

Spruce (Nordic), Grade B

Knots

- Black pin knots up to 5 mm
- Sound, ingrown knots up to 10 % of the width + 50 mm permitted
- Partially ingrown, black edged and unsound knots (not fallen): 10 % of the width + 50 mm
- Knocked-out areas in knots: up to 40 % of knot surface

Cracks

- End cracks not longer than twice the board width permitted
- Broad side cracks (max. 1 mm wide) up to 300 mm long

Resin pockets

- Up to 2 mm x 25 mm permitted, except for three pockets up to 6 mm wide and in total 1 m to 150 mm long

Natural colour variation

- Board face – slight discolourations like red streaks and blue stain (discolouration on back permitted)
- Bark pockets permitted: individual

Live edges

- Permitted on back, when tongue and groove are undistorted for $\frac{3}{4}$ of the length

Pest attack

- Inadmissible

Production and sorting implemented according to factory standards based on EN 13629 (solid hardwood boards). Occasional deviations in grade cannot be completely ruled out. Provided that this amount is less than 5 per cent of the ordered quantity, there are no grounds for claim. Wood is a natural product and is characterized by variations in colour and structure.